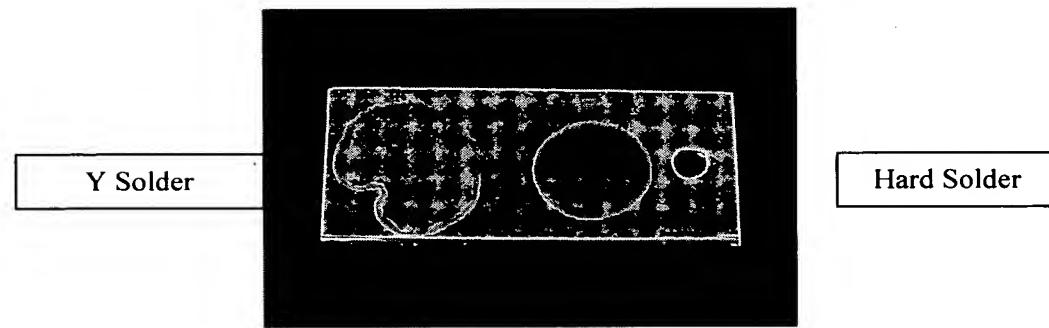


Y Solder

Easy Solder



Y Solder

Hard Solder

FIG. 1